

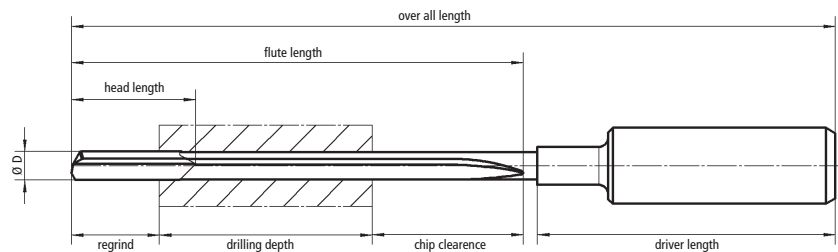


- Inquiry  
 Order (please mark with a cross where applicable)

FAX to +49-(0)-7123-3808-138

<b>1) Drilling method</b>	<b>2) Tool type: single flute gundrill</b>		<b>3) Driver</b>
<input type="checkbox"/> Solid drilling <input type="checkbox"/> Stepped drilling <input type="checkbox"/> Counterboring <input type="checkbox"/> Trepanning	<input type="checkbox"/> in solid carbide Type 113 <input type="checkbox"/> drill head with inserted carbide bearing pads + cutting tip / Type 111	<input type="checkbox"/> with solid carbide drill head <input type="checkbox"/> with indexable inserts and guide pads / Type 01	<input type="checkbox"/> Driver no.: _____ <small>(see botek order no. in catalogues)</small> <input type="checkbox"/> without driver <input type="checkbox"/> Special driver <small>(please supply information on dimensions and version)</small>

**4) Tool dimensions** (please fill in)



**5) Calculation of tool length (mm):**

Drill dia.	0.5 - 0.899	0.9 - 1.899	1.9 - 2.499	2.5 - 3.099	3.1 - 5.099	5.1 - 8.099	8.1 - 18.099	18.1 - 30.0
Regrind approx.	10.0	12.0	12.0	14.0	15.0	20.0	30.0	30.0
Clearance approx.	15.0	20.0	22.0	25.0	30.0	35.0	55.0	70.0

<b>6) Nose Grinds</b>	<b>7) Coating</b>
<input type="checkbox"/> Standard nose grind <small>You will find details of botek grindings in our gundrill brochure and under <a href="http://www.botek.de">www.botek.de</a>. You can also request this information directly from botek.</small>  <input type="checkbox"/> Special grind (as per drawing)	Coating type: _____

<b>8) Drill hole dia.</b>	<b>9) Material</b>
_____ mm	Material no.: _____ Description: _____ Hardness: _____

<b>10) Machine / coolant</b>	<b>11) Notes, additional information</b> (on machining, use, material, etc.)
<input type="checkbox"/> Gundrilling machine <input type="checkbox"/> Deep-hole drilling oil <input type="checkbox"/> Machining centre <input type="checkbox"/> Emulsion (min. 10%) coolant pressure (p): _____ bar	

<b>12) Quantity</b>	<b>13) Delivery date</b>
_____ piece(s)	week _____

<b>14) Customer info</b>	<b>15) Company stamp</b>
Customer: _____ Phone / Fax: _____ E-mail: _____ Contact: _____ Date / Signature: _____	

You will find a special inquiry sheet for new tool design or tool redesign under [www.botek.de](http://www.botek.de)